

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>020.48160ZN</b>	<b>L.19/00249/30 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X16</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50	9,27-9,33	10	0
HEAD THICKNESS	3,25	3,55	3,32-3,34	10	0
RECESS DIAMETER	5,00		5-5,09	10	0
RECESS DEPTH #2	2,26	2,87	2,50-2,58	10	0
RADIUS UNDER HEAD	R 0,70		0,50-0,60	10	0
FISRT SULL THREAD UNDER HEAD	1,60 MAX		0,84-0,91	10	0
MAJOR DIAMETER	4,62	4,80	4,71-4,77	10	0
MINOR DIAMETER	3,43	3,58	3,43-3,53	10	0
THREAD ANGLE	60°		61°-62°	10	0
PITCH	1,59		1,59-1,60	10	0
POINT DIAMETER	3,12		3,24-3,30	10	0
POINT LENGTH	3,20 MAX		2,14-2,26	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	15,20	16,80	15,54-15,63	10	0
TORSION	66 KGF-CM MIN		84-86	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>